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JUN 06 2006

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**Please Deliver This Transmission To:**

Name: Zoila Cabrera  
Firm or Company: U.S. Patent Office - Art Unit 2125  
Facsimile Number: 571.273-8300  
From: Jerry A. Schulman  
Regarding Our Matter: S/N 10/820,522  
Date: June 6, 2006 Total Pages See  
(Including Cover Sheet)

### Message:

Dear Ms. Cabrera:

I am enclosing a draft amendment prepared after our interview on May 31, 2006.

Please call me with any questions you may have.

Thank you.

Jenny Schlueter

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DRAFT

Attorney Docket 10224-2-2

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICANT:	Joseph L. Arvin	)	
SERIAL NO.:	10/820,522	)	Art Unit 3722
FILING DATE:	04 Apr 2004	)	
TITLE:	Apparatus and Method for Machining Workpieces	)	

Oakbrook Terrace, Illinois  
June 5, 2006

The Commissioner for Patents  
P.O. Box 1450  
Alexandria VA 22313-1450

**SECOND SUPPLEMENTAL AMENDMENT**

In response to the Office Action of November 17, 2005, please amend the above-identified application as follows and consider the following remarks:

**Amendments to the Claims** are reflected in the listing of claims which begins on page 2 of the paper.

Remarks begin on page 9.